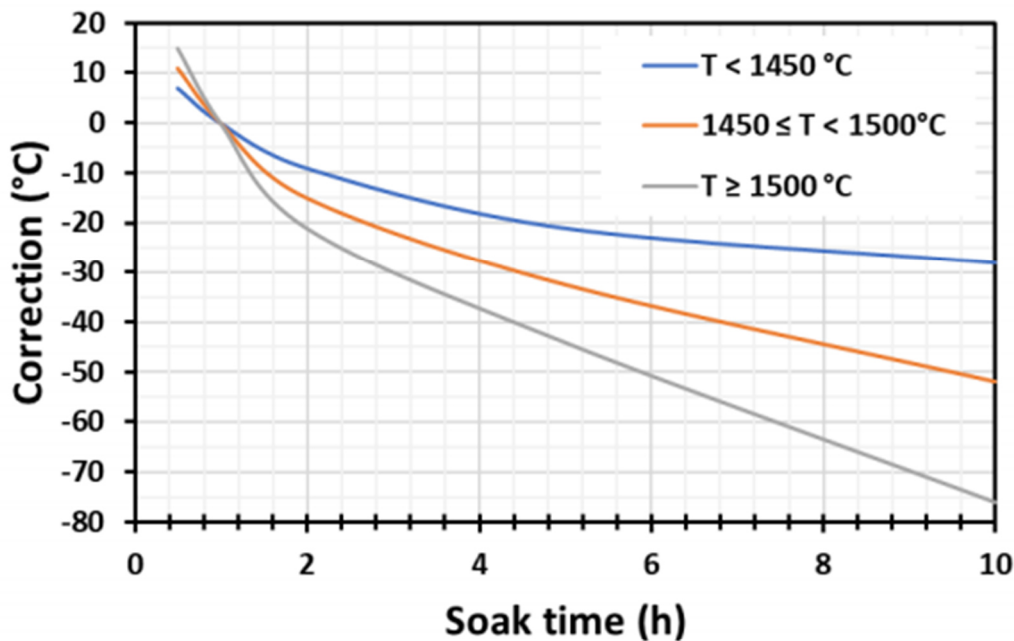


Temperature correction graph PTCR MTH / MTL

Soaking time below the reference time of one hour causes a positive correction value,
while soaking time above causes a negative value.

fired at different soak times under air and the atmospheric pressure



Temperature range	Soak time (min)				
	30	60 (Ref.)	120	300	600
T < 1450 °C	7	0	-9	-21	-28
1450 ≤ T < 1500 °C	11	0	-15	-33	-52
T ≥ 1500 °C	15	0	-21	-44	-76
Example	1459	1470	1485	1503	1522

The correction graph cannot be used for other firing atmospheres such as vacuum, inert gas,...