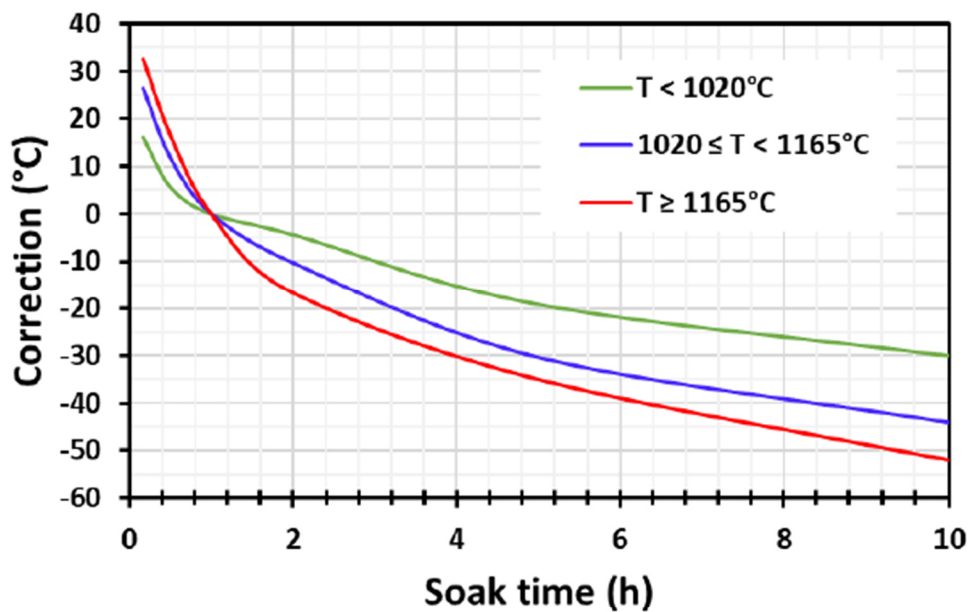


Temperature correction graph PTCR LTH / LTL

Soaking time below the reference time of one hour causes a positive correction value,
while soaking time above causes a negative value.

fired at different soak times under air and the atmospheric pressure



Temperature	Soak time (min)					
	10	30	60	120	300	600
T < 1020 °C	16	6	0	-4	-19	-30
1020 ≤ T < 1165°C	26	12	0	-10	-30	-44
T ≥ 1165°C	33	17	0	-17	-35	-52
Example	1126	1140	1152	1162	1182	1196

The correction graph cannot be used for other firing atmospheres such as vacuum, inert gas,...