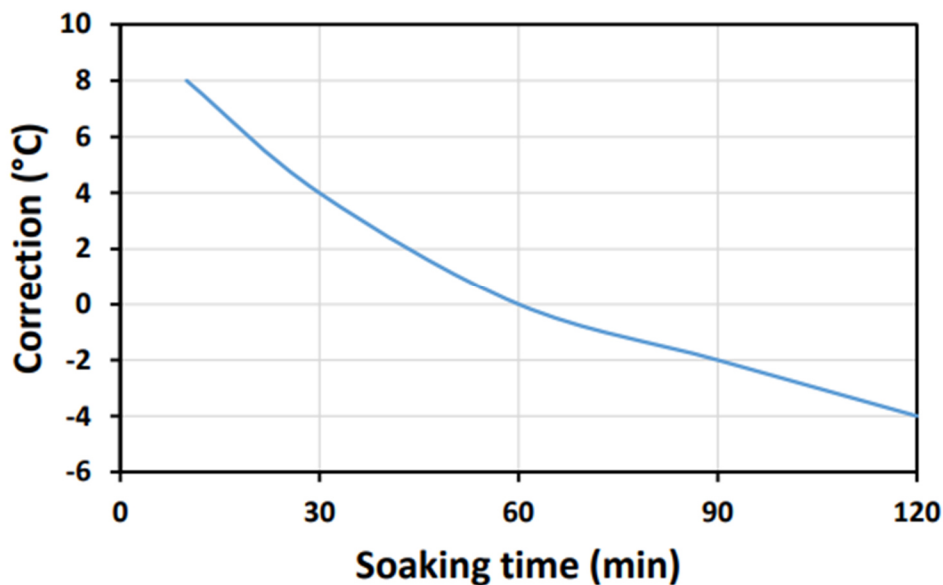


PTCR ZTH Temperature correction graph

Soaking time below the reference time of one hour causes a positive correction value, while soaking time above causes a negative value.

fired at different soak times under air and the atmospheric pressure



Soaking time (min)	10	30	60	90	120
Correction (°C)	8	4	0	-2	-4
Example	617	621	625	627	629

- The temperature table of ZTH/ZTL is prepared according to the standard heating profile of Ferro (a heating rate of 2°C/min and 1h dwell time) under air.
- By applying temperature profiles other than the standard one, the temperature table and the correction curve require further calibration.